

**From:** [Daly, Keith](#)  
**To:** [Peppers, Nicki](#)  
**Subject:** FW: FW: C8078 CRC Test Piles - (RAMS 3-7) Bubble Curtain  
**Date:** Thursday, March 10, 2011 1:19:50 PM  
**Attachments:** [FW C8078 CRC Test Piles - \(RAMS 3-7\) Bubble Curtain.msg](#)

---

Keith Daly  
Budget Manager

Columbia River Crossing Project | <mailto:dalyk@columbiarivercrossing.org>  
700 Washington St. Suite 300, Vancouver, WA 98660  
office: 360.816.8870 | Office: 503.256.2726 Ext. 8870  
Fax: 360.737.0294

-----Original Message-----

From: Green, Frank  
Sent: Thursday, March 10, 2011 12:54 PM  
To: Daly, Keith  
Subject: Fwd: FW: C8078 CRC Test Piles - (RAMS 3-7) Bubble Curtain

Can you find out what assistance he needs?

**From:** [Ablson, Maha](#)  
**To:** [Green, Frank](#);  
**cc:** [Molohon, Rob](#);  
**Subject:** FW: C8078 CRC Test Piles - (RAMS 3-7) Bubble Curtain  
**Date:** Thursday, March 10, 2011 10:32:08 AM  
**Attachments:** [RE Materials Acceptance.msg](#)  
[RAM-0003.pdf](#)  
[RAM-0006.pdf](#)

---

Good morning Frank,  
Jesse Beaver asked me to work with you in regards of the 2 attached RAMs. I appreciate your help.  
Thank you,

*Maha Ablson*

*RAM Engineer  
WSDOT, Materials Lab  
Office: 360.709.5403  
Fax: 360.709.5588  
mahaab@wsdot.wa.gov*

---

**From:** Beaver, Jesse  
**Sent:** Thursday, March 10, 2011 8:50 AM  
**To:** Ablson, Maha; Beaver, Jesse  
**Cc:** Molohon, Rob  
**Subject:** RE: C8078 CRC Test Piles - (RAMS 3-7) Bubble Curtain

Please work with Frank Green in the project office. I asked him to take the RAMs back to the bubble curtain system designer.

*Jesse L. Beaver, PE*  
Assistant State Construction Engineer  
Washington State Department of Transportation  
360.705.7825  
360.791.2855 (cell)

---

**From:** Ablson, Maha  
**Sent:** Thursday, March 10, 2011 8:46 AM  
**To:** Beaver, Jesse  
**Cc:** Molohon, Rob  
**Subject:** FW: C8078 CRC Test Piles - (RAMS 3-7) Bubble Curtain

Good morning Jesse,  
Any words on RAM #3 & 6 (gauges & flowmeters)?  
Thank you,

*Maha Ablson*

*RAM Engineer  
WSDOT, Materials Lab  
Office: 360.709.5403*

*Fax: 360.709.5588*  
*mahaab@wsdot.wa.gov*

---

**From:** Beaver, Jesse  
**Sent:** Monday, February 28, 2011 2:29 PM  
**To:** Ablson, Maha  
**Subject:** FW: C8078 CRC Test Piles - (RAMS 3-7) Bubble Curtain

FYI

---

**From:** Green, Frank [mailto:greenf@columbiarivercrossing.com]  
**Sent:** Thursday, February 24, 2011 8:50 AM  
**To:** Beaver, Jesse  
**Cc:** Daly, Keith  
**Subject:** RE: C8078 CRC Test Piles - (RAMS 3-7) Bubble Curtain

Jesse,

I had previously asked James Schufreider (bubble curtain designer) about the materials in these RAMS. The attached email is his response that states that the materials meet the specifications. I will follow up with him for the gauges and flowmeters.

Thank you.

---

**From:** Beaver, Jesse [mailto:BeaverJ@wsdot.wa.gov]  
**Sent:** Wednesday, February 23, 2011 4:53 PM  
**To:** Green, Frank; Beaver, Jesse  
**Subject:** C8078 CRC Test Piles - (RAMS 3-7) Bubble Curtain  
**Importance:** High

Frank,

Please get feedback from your bubble curtain designer on these submissions.

*Jesse L. Beaver, PE*  
State Construction Office  
360.705.7825  
360.791.2855 (cell)

---

**From:** Ablson, Maha  
**Sent:** Friday, February 11, 2011 7:22 AM  
**To:** Niemi, Mike  
**Cc:** Molohon, Rob  
**Subject:** 008078 RAMS#3-7 Bubble Curtain  
**Importance:** High

**Good morning Mike,**  
**Submitted for your evaluation.**  
**Thank you,**

*Maha Ablson*

*RAM Engineer*

WSDOT, Materials Lab  
*Office: 360.709.5403*  
*Fax: 360.709.5588*  
*mahaab@wsdot.wa.gov*

---

**From:** Peppers, Nicki [mailto:peppersn@columbiarivercrossing.com]  
**Sent:** Thursday, February 03, 2011 1:37 PM  
**To:** Ablson, Maha  
**Cc:** Daly, Keith  
**Subject:** RAMS 3-7

Please find attached RAM-0003, RAM-0004, RAM-0005, RAM-0006, RAM-0007

High Priority.

Thanks,  
Nicki  
360-816-2167

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\*\*\* IMPORTANT: Do not open attachments from unrecognized senders \*\*\*

**From:** [Schufreider, James](#)  
**To:** [Green, Frank](#);  
**Subject:** RE: Materials Acceptance  
**Date:** Saturday, January 01, 4501 12:00:00 AM

---

All four submitted components, ball valve, globe valve, hose and hose fittings meet the material list specifications.

James Schufreider

---

**From:** Green, Frank [mailto:[greenf@columbiarivercrossing.com](mailto:greenf@columbiarivercrossing.com)]  
**Sent:** Thursday, February 03, 2011 12:32 PM  
**To:** Schufreider, James  
**Subject:** Materials Acceptance

James,

Attached are several materials that the construction manual designates as a "PE Approval". I am not that familiar with valves and hoses/fittings. Can you let me know if you think these meet the requirements of the contract?

Thank you.

**Frank Green**

Structures Engineering Manager  
Columbia River Crossing  
360.816.8855 (d)  
360.600.2632 (m)

\*\*\* eSafel scanned this email for malicious content \*\*\*

\*\*\* IMPORTANT: Do not open attachments from unrecognized senders \*\*\*



Request for Approval of Material

|   |                    |                                   |                       |
|---|--------------------|-----------------------------------|-----------------------|
| Contract<br><b>8078</b>   | FA Number<br>_____ | SR<br><b>I-5</b>                  | Date<br><b>2/3/11</b> |
| Section<br><b>I-5 Columbia River Bridge (WA 0.3 to OR MP 308)</b> |                    | County<br><b>WA AND OR states</b> |                       |
| Contractor<br><b>AMERICAN CONSTRUCTION COMPANY, INC.</b>          |                    | Subcontractor<br>_____            |                       |

This form shall be completed prior to submittal. If this form is not complete at time of submittal it may be returned for information that was omitted.  
For assistance in completing, see Instructions and Example

**For WSDOT Use Only**  
RAM # **3**

| Bid Item No.   | Material or Product/Type | Name and Location of Fabricator, Manufacturer or Pit Number | Specification Reference   | PE/QPL Code | Hdqr./QPL Code |
|----------------|--------------------------|---|---------------------------|-------------|----------------|
| <b>2&amp;3</b> | <b>Furnish manifold</b>  | <b>Ashcroft, Inc.</b>                                       | <b>SPECIAL PROVISIONS</b> |             |                |
|                | <b>for both CONFINED</b> | <b>250 East Main Street</b>                                 | <b>page 98</b>            | <b>7</b>    |                |
|                | <b>AND UNCONFINED</b>    | <b>Stratford, CT 06614</b>                                  |                           |             |                |
|                | <b>BUBBLE CURTAINS</b>   |   |                           |             |                |
| <b>2.12</b>    | <b>PRESSURE GAUGES</b>   | <b>www.ashcroft.com</b>                                     |                           |             |                |
| <b>3.12</b>    |                          |   |                           |             |                |
|                |                          |   |                           |             |                |
|                |                          |   |                           |             |                |

|  |                       |                          |      |
|--|-----------------------|--------------------------|------|
| Project Engineer<br><b>Luigi Peppers for Frank Green</b> | Date<br><b>2/3/11</b> | State Materials Engineer | Date |
|--|-----------------------|--------------------------|------|

**Acceptance Action Codes for use by Project Engineer and State Materials Laboratory**

1. Acceptance Criteria: Acceptance based upon 'Satisfactory' Test Report for samples of materials to be incorporated into project.
2. Acceptance Criteria: Mfg. Cert. of Compliance for 'Acceptance' prior to use of material.
3. Acceptance Criteria: Catalog Cuts for 'Acceptance' prior to use of material. Catalog Cut Approved  Yes  No
4. Acceptance Criteria: Submit Shop Drawings for 'Approval' prior to fabrication of material.
5. Acceptance Criteria: Only 'Approved for Shipment', 'WSDOT Inspected' or 'Fabrication Approved Decal' material shall be used.
6. Acceptance Criteria: Submit Certificate of Materials Origin to Project Engineer Office.
7. Acceptance Criteria: Request Transmitted to State Materials Laboratory for Approval Action.
8. Source Approved:
9. Approval Withheld: Submit samples for preliminary evaluation.
10. Approval Withheld:
11. Miscellaneous Acceptance Criteria.

Remarks:

*cc: American Construction, Peppers*

**Project Engineer Distribution**

- Contractor       Region Materials  
 Region Operations Engineer       State Materials Lab  
 Fabrication Inspection      M/S 47365

**State Materials Engineer Distribution**

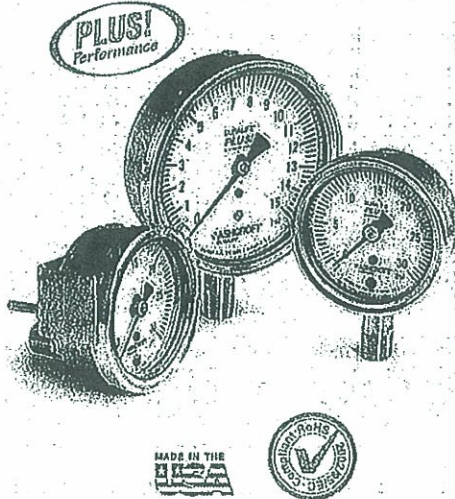
- General File       Signing Inspection  
 Other



CAT - 0002



## Type 1009SW Stainless Case Gauge with Stainless Steel System



### FEATURES

- Patented PowerFlex™ movement
- All stainless steel welded construction
- True Zero™ pointer indication
- NEW ventable plug
- NEW patent pending through-dial calibration
- NEW MSL helium leak tested to 1X10<sup>-6</sup> ATM<sup>100</sup>
- Meets ASME B40.100 standard
- RoHS Compliant
- CRN Approved
- 5 year limited warranty

Ashcroft is pleased to reintroduce the 1009SW Duralife® pressure gauge. This gauge has been upgraded with many new features outlined above while maintaining the tried and true performance and quality you have come to expect.

Duralife 1009SW gauges provide significant features and benefits. New features include a ventable plug that can be sealed or vented depending on your environment and a patent pending through-dial recalibration that reduces recalibration time.

The combination of features including the patented PowerFlex™ movement and optional PLUS!™ Performance dampening system in the 1009SW is the finest gauge technology for vibration, shock and pulsation applications. Available in pressure ranges from vacuum to 15,000 psi, including compound and metric ranges.

### PRODUCT SPECIFICATIONS

|                                  |  |
|----------------------------------|--|
| Ashcroft Type No.:               | 1009SW   |
| Sizes:                           | 2½", 3½"   |
| Case:                            | 304SS  |
| Ring:                            | 304SS polished bayonet   |
| Window:                          | Polycarbonate  |
| Dial:                            | Black figures on white background, aluminum  |
| Pointer:                         | Friction adjust, black, aluminum   |
| Bourdon Tube:                    | 316L stainless steel<br>C-Shaped (Vacuum-600 psi and compound)<br>Helical (1000-15,000 psi)  |
| Socket:                          | 316L Stainless Steel   |
| Movement:                        | 300 series stainless steel,<br>PowerFlex™ polyester segment,<br>overload/underload stops   |
| Connections:                     | ¼ and ½ NPT, lower or lower back,<br>½ NPT lower (3½") only.   |
| Ranges:                          | Vac-15,000 psi and compound  |
| Accuracy:                        | 1% full scale, ASME Grade 1A <sup>10</sup>   |
| Fill Plug:                       | Ventable   |
| Protection:                      | Nema 4X / IP65 plug sealed<br>Nema 3 / IP54 plug vented  |
| Ambient Temperature Limitations: | -40°F to 200°F dry<br>-20°F to 150°F glycerin filled<br>-40°F to 150°F silicone filled<br>(based on standard polycarbonate window) |

### OPTIONAL FEATURES

|              |  |
|--------------|--|
| Liquid fill: | Glycerin, Silicone, Halocarbon<br>(Includes throttle plug) |
| Dampening:   | PLUS!™ Performance (LL)<br>(Includes throttle plug)        |
| Window:      | Safety Glass (SG)  |
| Pointer:     | Micrometer (MP)  |
| Connections: | Metric and SAE on request                                  |
| Mounting:    | U-clamp (UC), Front flange (FF),<br>Back flange (FW)       |
| Dials:       | Receiver ranges, refrigerant<br>ranges, Custom dials       |

<sup>10</sup>When these gauges are liquid filled the total gauge accuracy may be as much as 1.5%

### HOW TO ORDER (Typical example)

|  |        |
|--|--------|
| Dial Size: 2½" (25), 3½" (35)                    | 35     |
| Case Type: 1009                                  | 1009   |
| Tube and Socket Material: 316L SS                | SW (L) |
| Liquid Filled: (glycerin) leave blank if dry     | 02L    |
| Connection Size: ¼ (01), ½ (02), ¾ (04) 3½" only | XXX    |
| Connection Location: Lower (L), Lower Back (B)   | 100#   |
| Options:   |        |
| Range: 0/100 psi                                 |        |

ISO 9001  
REGISTERED FIRM

BULLETIN GS-3

All specifications are subject to change without notice.  
All sales subject to standard terms and conditions.  
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Ashcroft Inc., 250 East Main Street, Stratford, CT 06614 USA  
Tel: 203-378-8281 • Fax: 203-385-0408  
email: info@ashcroft.com • www.ashcroft.com

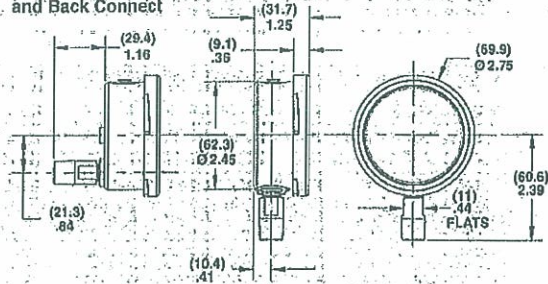


# Type 1009SW Stainless Case Gauge with Stainless Steel System

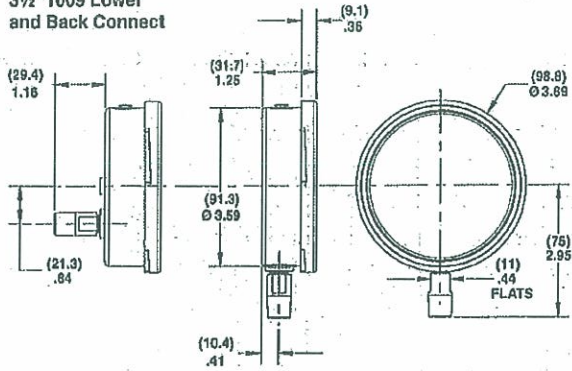


## DIMENSIONS

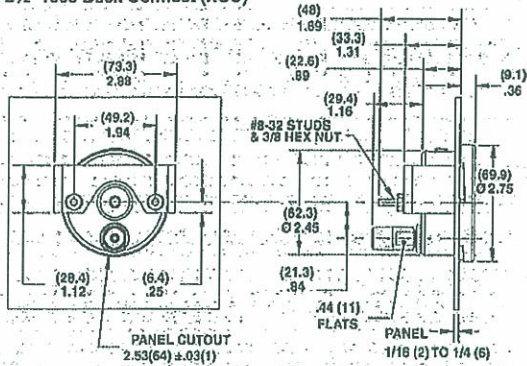
2 1/2" 1009 Lower and Back Connect



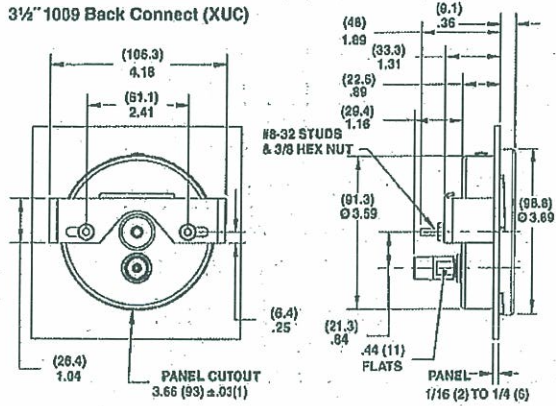
3 1/2" 1009 Lower and Back Connect



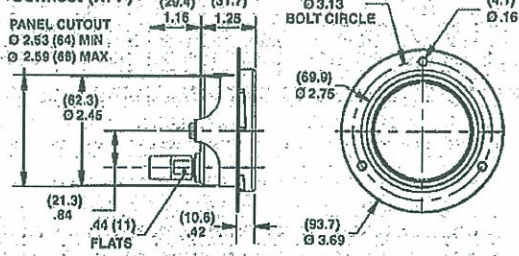
2 1/2" 1009 Back Connect (XUC)



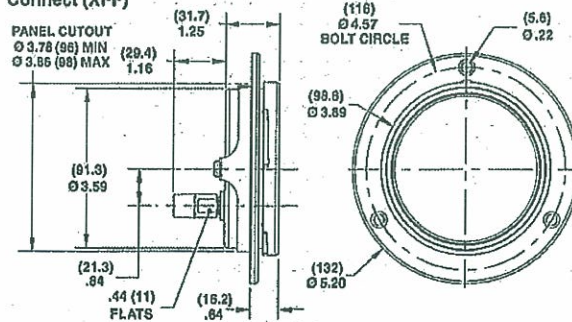
3 1/2" 1009 Back Connect (XUC)



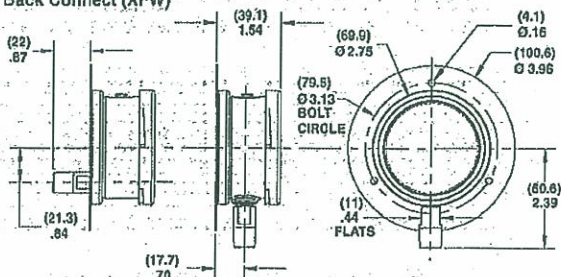
2 1/2" 1009 Back Connect (XFF)



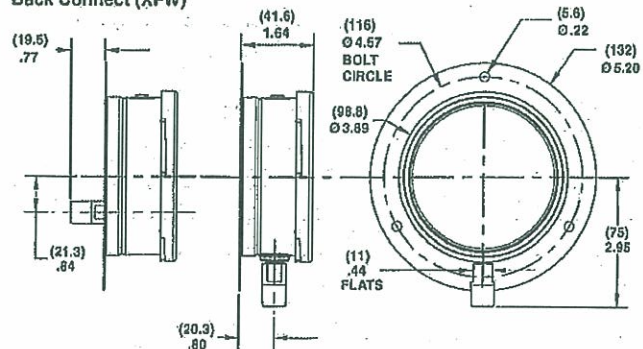
3 1/2" 1009 Back Connect (XFF)



2 1/2" 1009 Lower and Back Connect (XFW)



3 1/2" 1009 Lower and Back Connect (XFW)







RAM-0006

Request for Approval of Material

|   |                    |                                   |                       |
|---|--------------------|-----------------------------------|-----------------------|
| Contract<br><b>8078</b>   | FA Number<br>_____ | SR<br><b>I-5</b>                  | Date<br><b>2/3/11</b> |
| Section<br><b>I-5 Columbia River Bridge (WA 0.3 to OR MP 308)</b> |                    | County<br><b>WA AND OR states</b> |                       |
| Contractor<br><b>AMERICAN CONSTRUCTION COMPANY, INC.</b>          |                    | Subcontractor<br>_____            |                       |

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| <b>For WSDOT Use Only</b> |  |  |                                       |             |                 |
|---------------------------|--|--|---------------------------------------|-------------|-----------------|
| RAM # <b>6</b>            |  |  |                                       |             |                 |
| Bid Item No.              | Material or Product/Type   | Name and Location of Fabricator, Manufacturer or Pit Number            | Specification Reference               | PE/QPL Code | Hdqtr./QPL Code |
| <b>2&amp;3</b>            | <b>FURNISH MANIFOLD FOR BOTH CONFINED AND UNCONFINED BUBBLE CURTAINS</b> | <b>RCM Industries, Inc.<br/>110 Mason circle<br/>Concord, CA 94520</b> | <b>SPECIAL PROVISIONS<br/>page 98</b> | <b>7</b>    |                 |
| <b>2.11</b>               | <b>FLOWMETERS</b>  | <b>www.flo-gage.com</b>  |                                       |             |                 |
| <b>3.11</b>               |  |  |                                       |             |                 |
|                           |  |  |                                       |             |                 |
|                           |  |  |                                       |             |                 |
|                           |  |  |                                       |             |                 |
|                           |  |  |                                       |             |                 |
|                           |  |  |                                       |             |                 |

|  |                       |                          |      |
|--|-----------------------|--------------------------|------|
| Project Engineer<br><b>Nicki Peppers for Frank Green</b> | Date<br><b>2/3/11</b> | State Materials Engineer | Date |
|--|-----------------------|--------------------------|------|

**Acceptance Action Codes for use by Project Engineer and State Materials Laboratory**

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8. Source Approved:
9. Approval Withheld: Submit samples for preliminary evaluation.
10. Approval Withheld:
11. Miscellaneous Acceptance Criteria.

Remarks:

*cc: American Construction, Peppers*

**Project Engineer Distribution**

- Contractor       Region Materials  
 Region Operations Engineer       State Materials Lab  
 Fabrication Inspection      M/S 47365

**State Materials Engineer Distribution**

- General File       Signing Inspection  
 Other \_\_\_\_\_



# FLO-GAGE

CAT-0005

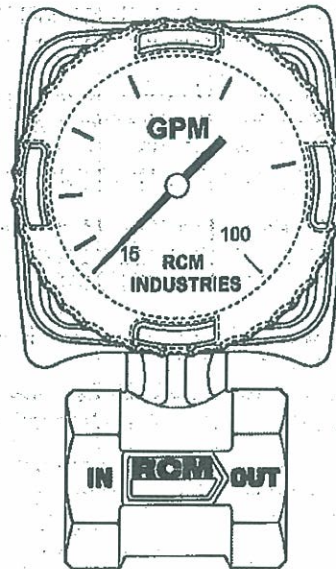
## Description

The **RCM Flo-Gage™** is a direct reading flow meter with a large, easy to read dial calibrated in engineering units (GPM, SCFM, l/min, etc.). The **Flo-Gage™** measures flow based on a pressure differential created across a built-in calibrated nozzle. The flow meter is self contained and complete. It does not require external power connections, separate orifices, or blocking, purging or equalizing valves.

The **Flo-Gage™** is suitable for measuring **water, oil and most other low viscosity liquids** which do not deposit out and which are compatible with the materials of construction.

The **Flo-Gage™** is also suitable for measuring **compressed air, oxygen, carbon dioxide, and many other nontoxic compressed gases** (specify option I). **Saturated steam** can also be measured up to 120 psig (specify option K).

The **Flo-Gage™** can be fitted with 2 or 4 wire transmitters to provide a current output for remote indication, recording or totalization, or with reed switch contacts for signaling high or low flows.



## Features and Benefits

- Sturdy in-line metal construction to withstand piping stresses without breaking
- Black on white dial won't crack glaze or become hard to read with age
- Expanded 3.5" (90mm) 270° analog dial for reading at a glance
- Suitable for use with opaque and clear fluids.
- Measures 6:1 range with  $\pm 3\%$  F.S. accuracy
- Dial and case factory configured for quick installation – but easily field re-configured if needed
- Liquid flow ranges from 4 GPH (15 l/h) in 1/2" flow meter to 3000 GPM (12000 l/m) in 8" flow meter
- Gas flow ranges from 40 SCFH (1 Nm<sup>3</sup>/h) in 1/2" flow meter to 20,000 SCFM (600 Nm<sup>3</sup>/m) in 8" flow meter.

## Applications

The **Flo-Gage™** flow meter has been developed for industrial applications where durability and reliability are important considerations in the monitoring flow. The **Flo-Gage™** has accuracy for most industrial processes and is particularly suited for applications where compactness, low cost, minimal maintenance and resistance to accidental damage are important factors. Typical application include: lube oil monitoring, blending processes, cooling water, reverse osmosis systems, and compressed air measurement.

## Specifications

|                      | Standard       | Options                    |
|----------------------|----------------|----------------------------|
| <b>Housing</b>       | Polycarbonate  | Aluminum                   |
| <b>Body</b>          | Bronze         | Monel<br>316 SS            |
| <b>Bellows</b>       | Bronze         | Monel<br>316 SS<br>Inconel |
| <b>Seals</b>         | Buna-N         | Viton<br>EPR<br>Teflon     |
| <b>Crystal</b>       | Polycarbonate  | Glass<br>Plastic           |
| <b>Gear Movement</b> | Bronze         | 316 SS                     |
| <b>Accuracy</b>      | $\pm 3\%$ F.S. |                            |
| <b>Repeatability</b> | $\pm 1\%$ F.S. |                            |
| <b>Pressure</b>      |                |                            |
| Maximum              | 180 psig       | 400 psig                   |
| Minimum              | 10 psig        | 10 psig                    |
| <b>Temperature</b>   |                |                            |
| Maximum              | 212°F          | 350°F                      |
| Minimum              | -30 °F         | -80 °F                     |



## Specifications (continued)

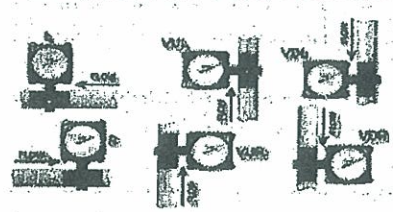
| Transmitter Option                  | W,X,Y,Z<br>(4-wire)                               | W2,W3<br>(2-wire)      |
|-------------------------------------|---|------------------------|
| Accuracy                            |   |                        |
| Horizontal                          | ± 3% F.S.   | ± 3% F.S.              |
| Vertical                            | ± 5% F.S.   | ± 3% F.S.              |
| Minimum Flow Rate                   |   |                        |
|                                     | ± 30% F.S.  | ± 15% F.S.             |
| Ambient Temp Limit                  |   |                        |
|                                     | 120°F, 50°C                                       | 120°F,<br>50°C         |
| Current Output                      | 4-20mA  | 4-20mA                 |
| Ohms-max                            | 800Ω  | 650Ω<br>350Ω<br>(RW-3) |
| Contact Rating<br>(Hi / Lo)         | 3.0 amp @ 24V<br>1.0 amp @ 117V<br>0.5 amp @ 230V |                        |
| Frequency Output                    | 1000 Hz F.S.<br>5V Peak<br>270 ms on time         |                        |
| Electrical Rating                   | General Purpose                                   |                        |
| Power Input<br>(customer furnished) | 100mA<br>24Vdc                                    | 25mA<br>24Vdc          |
| Reed Switches                       | 1S2, 2S2  |                        |
| Setability                          | ± 5% F.S.   |                        |
| Hysteresis                          | 7-13% F.S.  |                        |
| Contact Rating                      | 10 watts  |                        |
| Voltage                             | 175Vdc max<br>125Vac max                          |                        |
| Switching                           | 350mA max   |                        |
| Carry                               | 1.0 amp max                                       |                        |

## Table of Options

|    |   |      |  |
|----|---|------|--|
| A  | Viton Seals                                   | R3   | Remote Readout, 316 SS (Mechanical Indication) |
| B  | EPR Seals                                     | T    | Expanded Temperature (-80°F to 350°F max.)     |
| B2 | Teflon Seals                                  | V    | High Viscosity Service (5-500 cps)             |
| C  | Calibrated for Specific Gravity               | W    | <b>TRANSMITTERS</b>                            |
| D  | Gasketed Case                                 | W2   | 4-20mA DC 4-Wire Transmitter                   |
| D2 | Gasketed Case with Condulet                   | W3   | 4-20mA DC 2-Wire Transmitter                   |
| E  | Non-Standard Flow Rate                        | RW3  | 4-20mA DC 2-Wire Transmitter (output only)     |
| ES | Low Flow Rate (Below 2 GPM)                   | X    | Digital Display Readout (Rate and Total)       |
| F  | Aluminum Housing with Plastic Dial Crystal    | Y    | Hi / Lo Alarm Relays                           |
| F2 | Aluminum Housing with Glass Dial Crystal      | Z    | 0-1000 Hz Frequency Transmitter                |
| G  | Custom Scales and Dials                       |      | Combination of Options W, X, & Y               |
| H  | High Pressure Service (400 psig max.)         |      | <b>REED SWITCHES</b>                           |
| I  | Compressed Gas Service                        | -1S2 | 1 Single Pole Double Throw Reed Switch         |
| J  | Peak Flow Indicator                           | -2S2 | 2 Single Pole Double Throw Reed Switches       |
| K  | Saturated Steam Service (120 psig max.)       | -LED | Light Emitting Diodes Coming Soon!             |
| N  | Ammonia Service                               |      | <b>APPROVALS</b>                               |
| P  | Panel Mount                                   | -EM  | Electromagnetic Compatibility 89/336/EEC       |
| R2 | Remote Readout, Brass (Mechanical Indication) | -IS  | Intrinsically Safe 94/9/EC                     |

## How to order

Select a) body size, b) series, c) body material, d) direction of flow, e) full scale flow rate, f) options (if required) and g) switches.

- BODY SIZE** – The pipe size at the meter inlet.
- SERIES** – End Connections
  - 7 – Threaded units provided with FNPT connections standard. FBSP parallel connection bronze and monel
  - 8 – Wafer unit mount between 150 or 300 class flanges
- MATERIALS**
  - 1 = Bronze
  - 2 = Monel
  - 3 = Stainless Steel 316
- FLOW DIRECTION (L, R, VUL, VUR, VDL, VDR)**

- FLOW RATE** (full scale GPM for liquid meters, SCFM for compressed gas meters) – Prefix full scale with "M" for metric units. Non-standard flow rates use option "E"
- OPTIONS** (if required) – Select from "Table of Options" below.
- SWITCHES** (if required) 1S2 or 2S2 Option

Example below is the catalog model number for a 3/4" FNPT series 7000, material is Bronze (1), flow direction left to right (R), flow range of 20 GPM full scale, optional Viton seals (A), and gasketed case option (D) and optional reed switch 1S2.

Example 3/4 - 71 - R - 20 - AD - 1S2  
 a bc d e f g



### Standard Flow Rates & Body Sizes Series 7000 (Threaded) and 8000 (Wafer)

| Size  |    | Full Scale Flow Range |      |      |                    |       |  |
|-------|----|-----------------------|------|------|--------------------|-------|--|
| In    | mm | Liquids               |      | Gas  |                    | Steam |  |
|       |    | GPM                   | l/m  | SCFM | Nm <sup>3</sup> /h | #/h   |  |
| 1/4   | 08 | 2                     | 8    | 10   | 15                 | 40    |  |
|       |    | 3                     | 15   | 20   | 30                 | 60    |  |
|       |    | 4                     | 25   | 30   | 50                 | 80    |  |
| 1/2   | 15 | 2                     | 8    | 10   | 15                 | 40    |  |
|       |    | 3                     | 10   | 20   | 30                 | 60    |  |
|       |    | 4                     | 15   | 30   | 50                 | 80    |  |
|       |    | 6                     | 25   | 40   | 80                 | 120   |  |
| 3/4   | 20 | 10                    | 40   | 60   | 100                | 200   |  |
|       |    | 15                    | 60   | 150  | 200                | 300   |  |
|       |    | 20                    | 80   | 200  | 300                | 400   |  |
|       |    | 6                     | 25   | 60   | 100                | 120   |  |
| 1     | 25 | 20                    | 80   | 200  | 300                | 400   |  |
|       |    | 30                    | 120  | 300  | 500                | 600   |  |
|       |    | 40                    | 150  | 400  | 600                | 800   |  |
|       |    | 15                    | 60   | 150  | 250                | 300   |  |
| 1 1/2 | 40 | 30                    | 120  | 300  | 500                | 600   |  |
|       |    | 40                    | 150  | 400  | 600                | 800   |  |
|       |    | 60                    | 240  | 600  | 1000               | 1000  |  |
|       |    | 100                   | 400  | 800  | 1200               | 2000  |  |
| 2     | 50 | 40                    | 150  | 400  | 600                | 800   |  |
|       |    | 60                    | 240  | 600  | 1000               | 1000  |  |
|       |    | 100                   | 400  | 800  | 1200               | 2000  |  |
|       |    | 150                   | 600  | 1000 | 1500               | 3000  |  |
|       |    | 200                   | 800  | 1200 | 2000               | 4000  |  |
| 3     | 80 | 200                   | 800  | 1000 | 1500               | 4000  |  |
|       |    | 300                   | 1000 | 2000 | 3000               | 6000  |  |
|       |    | 400                   | 1500 | 3000 | 5000               | 8000  |  |
|       |    | 500                   | 2000 | 4000 | 6000               | 10000 |  |

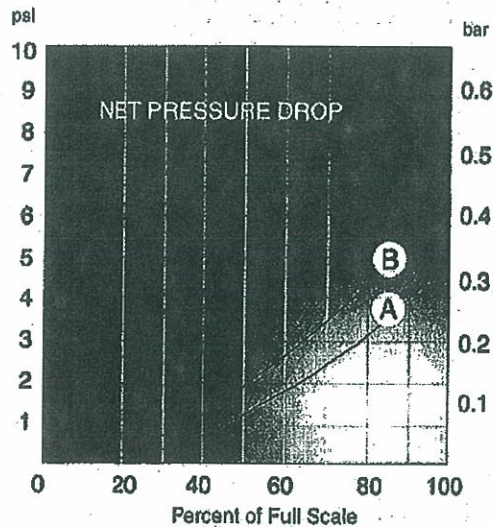
### Optional low Flow Range (option ES)

| Size |     | Full Scale Flow Range |     |      |      |                    |  |
|------|-----|-----------------------|-----|------|------|--------------------|--|
| In   | mm  | Liquids               |     | Gas  |      |                    |  |
|      |     | GPH                   | l/h | cc/m | SCFH | Nm <sup>3</sup> /h |  |
| 1/2  | 15  | 4                     | 15  | 200  | 40   | 1                  |  |
|      |     | 6                     | 20  | 300  | 60   | 2                  |  |
|      |     | 10                    | 40  | 400  | 100  | 3                  |  |
|      |     | 15                    | 60  | 600  | 150  | 4                  |  |
|      |     | 20                    | 80  | 1000 | 200  | 6                  |  |
|      |     | 30                    | 120 | 2000 | 300  | 8                  |  |
|      |     | 40                    | 150 | 3000 | 400  | 10                 |  |
|      |     | 60                    | 240 | 4000 |      |                    |  |
| 100  | 400 | 6000                  |     |      |      |                    |  |

### Series 8000 (Wafer)

| Size  |     | Full Scale Flow Range |       |       |                    |       |  |
|-------|-----|-----------------------|-------|-------|--------------------|-------|--|
| In    | mm  | Liquids               |       | Gas   |                    | Steam |  |
|       |     | GPM                   | l/m   | SCFM  | Nm <sup>3</sup> /h | #/h   |  |
| 2 1/2 | 65  | 60                    | 240   | 600   | 1000               | 1000  |  |
|       |     | 100                   | 400   | 800   | 1200               | 2000  |  |
|       |     | 150                   | 600   | 1000  | 1500               | 3000  |  |
|       |     | 200                   | 800   | 1200  | 2000               | 4000  |  |
| 4     | 100 | 300                   | 1000  | 1500  | 50                 | 6000  |  |
|       |     | 400                   | 1500  | 3000  | 100                | 8000  |  |
|       |     | 600                   | 2400  | 5000  | 150                | 10000 |  |
|       |     | 800                   | 3000  | 6000  | 200                | 15000 |  |
| 5     | 125 | 300                   | 1000  | 1500  | 50                 | 6000  |  |
|       |     | 400                   | 1500  | 3000  | 100                | 8000  |  |
|       |     | 600                   | 2400  | 5000  | 150                | 10000 |  |
|       |     | 800                   | 3000  | 6000  | 200                | 15000 |  |
| 6     | 150 | 600                   | 2400  | 3000  | 100                | 10000 |  |
|       |     | 800                   | 3000  | 5000  | 150                | 15000 |  |
|       |     | 1000                  | 4000  | 8000  | 250                | 20000 |  |
|       |     | 2000                  | 8000  | 15000 | 400                | 40000 |  |
| 8     | 200 | 600                   | 2400  | 5000  | 100                | 10000 |  |
|       |     | 1000                  | 4000  | 8000  | 150                | 20000 |  |
|       |     | 2000                  | 8000  | 15000 | 400                | 40000 |  |
|       |     | 3000                  | 12000 | 20000 | 600                | 60000 |  |

### Pressure Drop Characteristics



Curve A - Bronze Bellows  
Curve B - Monel, SS, Inconel Bellows



## Selecting Meters for Liquid Service

The Flo-Gage™ can be used to meter flow rates of a wide variety of liquids including water, fuel oils (#2 through #6), lubricants, solvents and many chemical compounds.

For best accuracy, select a flow rate which will permit normal operation in the upper half of the meter scale.

To choose the proper meter, select pipe size and full scale flow rate from the chart of "Standard Flow Rates and Body Sizes".

## Selecting Meters for Compressed Gas Service

The Flo-Gage™ can be used to measure flow rates of various gases such as air, nitrogen, oxygen, carbon dioxide, hydrogen, propane, methane (natural gas), argon, helium, sulfur dioxide, etc.

To insure satisfactory operation, pressure should be not less than 10 psig at the meter inlet.

## Minimum Flow Rates

The minimum flow rate which can be read is approximately 15% of the full scale flow rate for all meters. For best accuracy, select a flow rate which will permit normal operation in the upper half of the meter scale.

## Installation Guidelines

Provide 10 diameters of straight pipe in front of meter. Install control valves or solenoid valves downstream of meter if possible.

## Services Not Recommended

Flo-Gages are not recommended for the following kinds of service:

- Resins, paints or monomers which can form solid deposits in the piping system.
- "Super-solvents" which attack most available elastomers.
- Sulfuric acid in any concentration.
- Foams which tend to have inconsistent densities.
- Toxic substances requiring hermetically sealed enclosures.
- Fluids with viscosity above 500 centipoise.
- Pumping systems using piston pumps which produce non-steady flow conditions.
- Gravity-fed systems having less head than the pressure loss across the meter at normal operating conditions.

# RCM Industries, Inc.

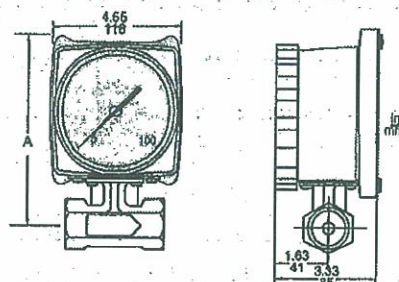
110 Mason Circle      Concord, CA 94520-1238      USA  
 Ph. 925.687.8363      Toll Free 888-flo-gage      Fax 925.671.9636  
 e-mail: sales@flo-gage.com      <http://www.flo-gage.com>

## Dimensions

| Nominal Size |     | Series 7000 A |     | Series 8000 A |     |
|--------------|-----|---------------|-----|---------------|-----|
| in           | mm  | in            | mm  | in            | mm  |
| 1/4          | 08  | 5.95          | 151 | n/a           | n/a |
| 1/2          | 15  | 5.95          | 151 | 6.62          | 168 |
| 3/4          | 20  | 5.95          | 151 | 7.06          | 179 |
| 1            | 25  | 6.07          | 154 | 7.25          | 184 |
| 1-1/2        | 40  | 6.39          | 162 | 7.81          | 198 |
| 2            | 50  | 6.80          | 172 | 8.00          | 203 |
| 2-1/2        | 65  | n/a           | n/a | 8.54          | 217 |
| 3            | 80  | 7.48          | 190 | 8.87          | 225 |
| 4            | 100 | n/a           | n/a | 9.95          | 252 |
| 5            | 125 | n/a           | n/a | 10.36         | 263 |
| 6            | 150 | n/a           | n/a | 11.05         | 280 |
| 8            | 200 | n/a           | n/a | 12.30         | 311 |

Note: Dimensions are based on bronze meter.

## Series 7000 Flo-Gage



## Series 8000 Flo-Gage

